



GAI-TRONICS®

A HUBBELL COMPANY

Speaker Assembly Replacement Kit for Model 293 and 294 Series Telephones

Model 12522-006

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General Information

The Model 12522-006 Speaker Assembly Replacement Kit is designed for use with the GAI-Tronics Model 293 and 294 Series Telephones. It includes the following components:

Qty	Description
1	Speaker assembly
1	Tie wrap
4	Mounting screws

Installation

Removal of Old Speaker Assembly

1. Use a Model 233-001 Tamper-Resistant Screwdriver to remove the four screws securing the front panel assembly to the enclosure. Save the screws for reassembly.
2. Lift the front panel assembly approximately 6 to 8 inches away from the enclosure.
3. Unplug the telephone line cord from the modular block in the enclosure, or disconnect the telephone line from TB1, depending on the installation.
4. Remove the front panel assembly and place it face down on a clean flat surface.
5. Use wire cutters to snip the tie wrap securing the push buttons(s) and speaker wires.
6. Unplug the speaker assembly cable from the printed circuit board assembly (PCBA).

7. Use the #1 Phillips head screwdriver to remove the screws securing the PCBA to the standoffs. Save the screws for reassembly. Move the PCBA aside.
8. Use a 1/4-inch nut driver to remove the standoff in front of the speaker assembly. Remove and discard the four #6-32 screws securing the speaker assembly to the adapter plate. Remove and discard the four #6-32 flat head screws that hold the adapter plate to the front panel. Remove the adapter plate. See Figure 1.
9. Remove the existing gasket from the front panel and scrape away any adhesive residue.

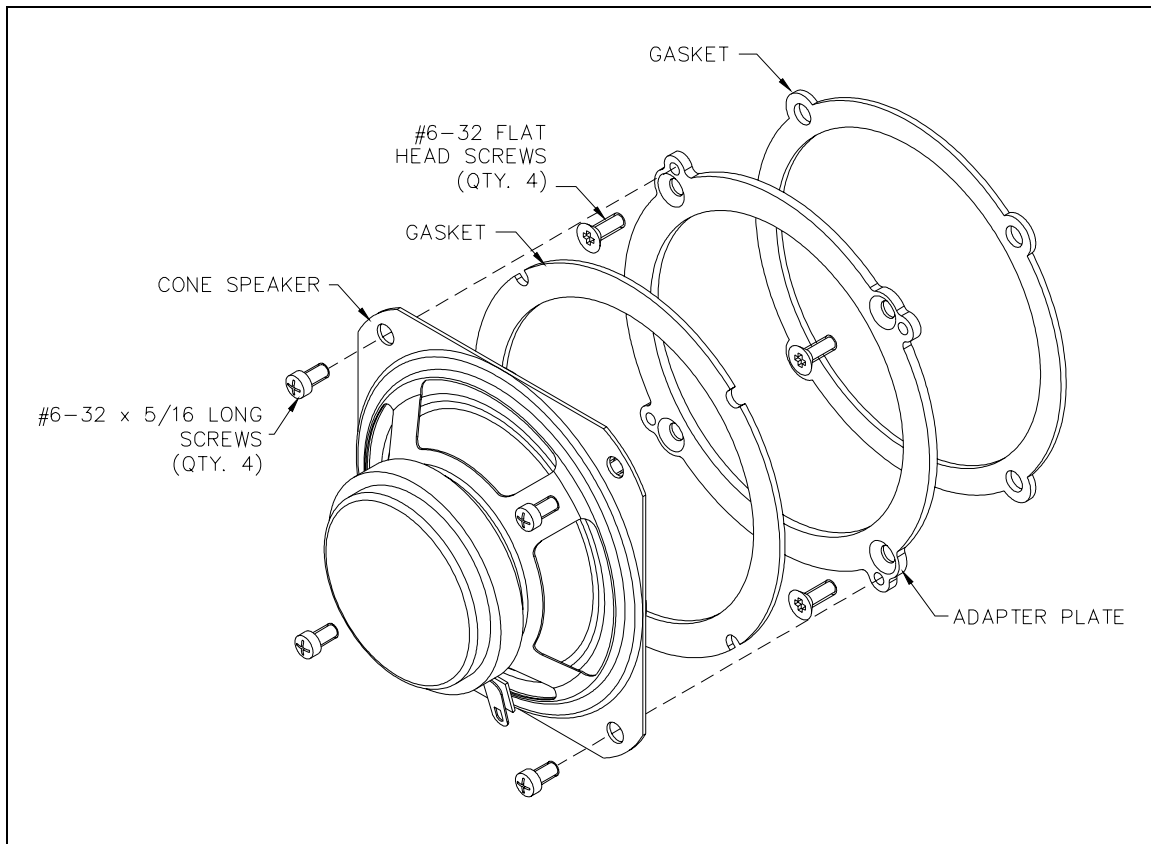


Figure 1. Diagram showing old parts requiring removal

NOTE: Remove and discard the following used parts:

- Cone speaker
- Both gaskets
- Adapter plate
- Screws

Installation of New Non-Metallic Piezo Speaker Assembly

1. Place the new speaker assembly on the front panel mounting holes using four 6-32 \times 5/16-inch screws provided.
2. Use the enclosed tie wrap to secure the push button and speaker cables together.
3. Secure the PCBA in place with the previously saved Phillips screws and the Phillips screwdriver.
4. Plug the speaker assembly cable in the PCBA at J5.

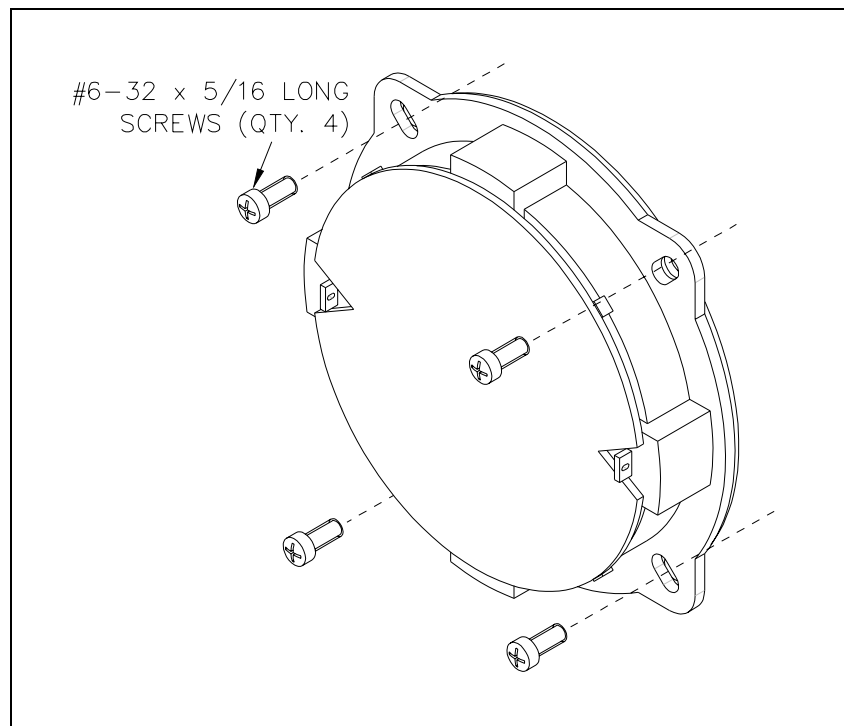


Figure 2. Piezo Speaker Installation

Note: The following adjustments are required to attain maximum audio performance with the piezo speaker installation.

Note that the speaker adjustments required for GAI-Tronics Model xxx-001 Phones differ from those required for the Model xxx-003 S.M.A.R.T. Phones.

Adjustment for Model 293-001, 293AL-001 and 294AL-001 Phones

1. Adjust the audio settings either by local programming or by remote programming. A keypad is required for local programming. (Part No. 51035-011 Keypad and 61504-048 Keypad Cable Assembly are sold separately).
2. Connect the telephone having the new speaker to its telephone line where it can be easily called with another Touch-Tone phone or can be programmed locally.

Local Programming

For Single Button Emergency Phones

1. Disconnect the EMERGENCY push button from J7, the “Emerg PB” socket on the phone PCBA.
2. Connect the EMERGENCY push button to J1, the “Call PB” socket on the phone PCBA.
3. Note the positions of jumpers J14 and J9. On the PCBA, enable auto-answer by placing a jumper between pins 2 and 3 on J14 and disable password protection by removing the jumper from J9.
4. Connect a keypad to J13. (Part No. 51035-011 Keypad and 61504-048 Keypad Cable Assembly are sold separately).
5. Press the EMERGENCY button. After you hear the dial tone, simultaneously press the **1** and **#** keys. After you hear the confirmation tone, enter the command **#2330**; then enter the command **#77017**; and then enter the command **#79009**. (A single beep after each command indicates success.) To hang up the phone, press the EMERGENCY button or wait 30 seconds for the phone to time out.
6. Press the EMERGENCY push button.
7. The dial tone you hear may be pulsing, but the phone is adjusting itself to compensate. When the dial tone is steady (with no volume variations), the process is complete. Depending on the phone line and the duration dial tone, it may be necessary to repeat this step one or more times.
8. Disconnect the EMERGENCY push button from J1, the “Call PB” socket on the phone PCBA.
9. Reconnect the EMERGENCY push button to J7, the “Emerg PB” socket on the phone PCBA.
10. Return the jumpers adjusted in step 3 to their original positions. Configure the phone for auto-answer and password protection as required. Refer to the “Programming” section of the original phone manual for additional details.
11. Disconnect the keypad from J13.
12. Install the phone in the back box or enclosure.

For Emergency Phones with a CALL Push Button and Keypad

1. Note the position of jumper J9. Disable password protection by removing the jumper from J9.
2. Press the CALL button. After you hear the dial tone, simultaneously press the **1** and **#** keys. After you hear the confirmation tone, enter the command **#2330**; then enter the command **#77017**; and then enter the command **#79009**. (A single beep after each command indicates success.) To hang up the phone, press the CALL button or wait 30 seconds for the phone to time out.
3. Press the CALL push button. The dial tone you hear may be pulsing, but the phone is adjusting itself to compensate. When the dial tone is steady (with no volume variations), the process is complete. Depending on the phone line and the duration of dial tone, it may be necessary to repeat this step one or more times.
4. Return the J9 jumper (adjusted in step 1) to its original position.

5. The speaker volume may also be adjusted using R106 after installation. Please refer to the unit's original installation and user manual for details.
6. Secure the front panel assembly to the back box with the saved screws using the Model 233-001 Tamper-Resistant Screwdriver.

Remote Programming with Password Enabled

For Model xxx-001 Series Emergency Phones

1. For remote programming, a Touch-Tone (DTMF) telephone connected to a separate central office (CO) or private branch exchange (PBX) line is required.
2. Enable the password protection feature—insert the J9 jumper on pins 2 and 3.
3. Enable the auto-answer feature—insert the J14 jumper on pins 2 and 3.
4. Using a Touch-Tone telephone, call the emergency telephone. The emergency telephone automatically answers the call and generates a splash tone followed by a success tone (single beep).
5. Dial the four-digit password. If the password has not been altered, dial the password **2468** (factory setting). Otherwise, dial the preprogrammed user password. A success tone (single beep) is generated to indicate that the password has been accepted and that programming mode has been accessed.

NOTES:

- The telephone automatically times out if 20 seconds elapse between digit entries, or if an invalid password is entered.
 - If DTMF digits have not been dialed within 3 seconds of the call initiation, the telephone remains off-hook and the programming mode is terminated.
6. After you hear the success tone, enter the command **#2330**; then enter the command **#77017**; and then enter the command **#79009**. (A single beep after each command indicates success.) To hang up the phone, press the **CALL** button or wait 30 seconds for the phone to time out.
 7. If the phone has a **CALL** button, press the **CALL** push button. The dial tone you hear may be pulsing, but the phone is adjusting itself to compensate. When the dial tone is steady (with no volume variations), the process is complete. Depending on the phone line and the duration of dial tone, it may be necessary to repeat this step one or more times.
 8. The speaker volume may also be adjusted using R106 after installation. Please refer to the unit's original installation and user manual for details.
 9. Secure the front panel assembly to the back box with the saved screws using the Model 233-001 Tamper-Resistant Screwdriver.

Adjustment for Model 293-003, 293-AL003 and 294AL-003 Phones

NOTE: These adjustments require the use of GAI-Tronics' TMA Software application. Please contact our Service Department at 800 492-1212, prompt #2 if TMA is not available.

1. Locate a white label on the telephone's circuit board (near a green terminal block). Confirm that this label indicates "V135" or greater. If it does not, contact your GAI-Tronics Regional Service Center.
2. Connect the telephone having the new speaker to a "test" telephone line near the TMA PC. TMA will be used to adjust settings in this phone for best audio performance. (If it is more convenient, connect the phone to its normal location at this step, and secure the front panel assembly to the back box with the saved screws using the Model 233-001 Tamper-Resistant Screwdriver.)
3. Using a PC that has access to the Internet, view the GAI-Tronics home page located at www.gai-tronics.com. Select either the "Document Center" link or the "Manuals and Specifications" link, then select "Kit Manuals". On this page, locate the 42003-229 manual for this Model 12522-006 Kit. Right click on the link in the right column (-003 SMART Phones Update File) and select Save Target As to download the file "001_006_GLOBAL.xml". Store this file on the TMA PC in the folder C:\TMAXML\XMLConfiguration.
4. With TMA, right click on the phone icon (type GTC SMART Handsfree – "yellow box") that corresponds to the phone line that connects to this updated S.M.A.R.T. telephone. Select Phone Management Form. Navigate to the Behavior settings (by clicking on the word "Behavior" near upper left).
5. Move the Audio Receive Level slider to 0, and then to 15 for this non-metallic-frame piezo-type speaker. (The setting for the metallic-frame cone type speaker is 12 or less.)
6. Click the **Send** and the **Synchronize Now** radio buttons.
7. Click the **Apply** button, and then click the **OK** button.
8. Using the SPI Client "Call Status" window, observe the progress of this maintenance call. Changes will be made to EEPROM locations 30d and 28d near the end of the poll call. These settings changes are specified in the "GLOBAL" XML document copied in step 3. See note below for additional details.
9. After the maintenance call ends, delete the file "001_006_GLOBAL.xml" from the folder C:\TMAXML\XMLConfiguration. Deleting this file prevents these updates from being made on subsequent maintenance calls, which can affect phones that do not need these updates.
10. If the phone is connected to a "test" location, re-install the telephone in its normal location. The speaker volume may need to be adjusted after installation using R106 on the phone PCBA.
11. Secure the front panel assembly to the back box with the saved screws using the Model 233-001 Tamper-Resistant Screwdriver.

NOTE: Double-click the telephone icon in the Windows system tray to display the SPI's Call Status window. This will allow for viewing the progress of a maintenance call with a S.M.A.R.T. phone. This SPI call status window may be visible, or may be hidden; in either case, the SPI can run normally, processing calls at the request of the main TMA application.

If you have questions or need further assistance, please contact GAI-Tronics at 800-492-1212 inside the USA or 610-777-1374 outside the USA.

Warranty

Equipment. GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller's goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer's claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics' nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller's option, without charge to Buyer. Repair or replacement shall be Buyer's sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer's warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

Services. Any services GAI-Tronics provides hereunder, whether directly or through subcontractors, shall be performed in accordance with the standard of care with which such services are normally provided in the industry. If the services fail to meet the applicable industry standard, GAI-Tronics will re-perform such services at no cost to buyer to correct said deficiency to Company's satisfaction provided any and all issues are identified prior to the demobilization of the Contractor's personnel from the work site. Re-performance of services shall be Buyer's sole and exclusive remedy, and in no event shall GAI-Tronics warranty obligations with respect to services exceed 100% of the total cost of the services provided hereunder.

Warranty Periods. Every claim by Buyer alleging a defect in the goods and/or services provided hereunder shall be deemed waived unless such claim is made in writing within the applicable warranty periods as set forth above. Provided, however, that if the defect complained of is latent and not discoverable within the above warranty periods, every claim arising on account of such latent defect shall be deemed waived unless it is made in writing within a reasonable time after such latent defect is or should have been discovered by Buyer.

Limitations / Exclusions. The warranties herein shall not apply to, and GAI-Tronics shall not be responsible for, any damage to the goods or failure of the services supplied hereunder, to the extent caused by Buyer's neglect, failure to follow operational and maintenance procedures provided with the equipment, or the use of technicians not specifically authorized by GAI-Tronics to maintain or service the equipment. **THE WARRANTIES AND REMEDIES CONTAINED HEREIN ARE IN LIEU OF AND EXCLUDE ALL OTHER WARRANTIES AND REMEDIES, WHETHER EXPRESS OR IMPLIED BY OPERATION OF LAW OR OTHERWISE, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

Return Policy

If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.